

# Utilization of peanut flour and oil

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The University of Georgia

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Hot Topics on Peanuts

Thomasville, Georgia

# Peanut flour

Peanut flours are low fat, high protein functional ingredients prepared from partially defatted, roasted peanut kernels

## Types

Light

Medium

Dark

## Benefits

Enhance color

High protein

Peanut flavor

## Products



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# Peanut research

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- ☐ Peanut flour utilization
  - Peanut pasta
  - Peanut drink
  - Peanut pancake
  - Peanut biscuit
  - Peanut ice cream
- ☐ Peanut oil for frying
- ☐ Peanut Information Network System  
[www.worldpeanutinfo.com](http://www.worldpeanutinfo.com)





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► **Peanut**

**Information**

**Network System**

- Organizations and Research Labs
- Research and Publications
- Training Materials
- Producer Values
- Processor Values
- Consumer Values
- News
- Contact



### Welcome to PINS!

The Peanut Information Network System (PINS) is a USAID Peanut-CRSP funded project. PINS is a Web-based system to distribute information on peanut organizations, peanut related publications and training materials. PINS also provides information on world-wide peanut producer, processor and consumer values, peanut meetings and workshops, and other related news and useful links.

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# Peanut pasta

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## □ Fortification of Pasta Protein

- Durum wheat flour is high in protein, but the protein quality is inferior – lacking in lysine
- Legume and animal proteins are usually higher in lysine than cereal grains and therefore make excellent supplements for improving the protein quality of pasta products.
- When legume proteins are used, protein complementation occurs: not only does the legume improve the lysine content, but the cereal grain protein improves the methionine content of the legume





# Peanut pasta preparation



Peanut flour provided by  
the Golden Peanut Co.



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# Packaging for sensory evaluation

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## EVALUATION OF PEANUT PASTA

*INSTRUCTIONS: Cook the pasta according to the attached directions. Eat and evaluate.*

### Evaluation of Sample 614:

Please indicate how you would rate the peanut pasta sample “614” in each category.  
Place an “X” mark in the most appropriate box on the scale.

#### OVERALL IMPRESSION:

<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Like Extremely	Like Very Much	Like Moderately	Like Slightly	Neither Like nor Dislike	Dislike Slightly	Dislike Moderately	Dislike Very Much	Dislike Extremely

#### COLOR OF COOKED NOODLES:

<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Too Light						Too Dark

#### PEANUT FLAVOR INTENSITY:

<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Not Strong Enough						Too Strong

#### TEXTURE OF COOKED NOODLES:

<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Too Soft						Too Firm

#### CONSISTENCY OF COOKED NOODLES:

<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Too Moist						Too Dry

## EVALUATION OF PEANUT PASTA

Please rank these peanut pasta samples in order of your preference.  
(Place a number in each box. 1 = most favorite, 3= least favorite)

<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Sample 479	Sample 823	Sample 561

Explain. \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

If peanut pasta were available in stores, how often would you buy peanut pasta instead of traditional pasta?

(Check appropriate box.)

<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Always	Sometimes	Never

If other members of your household (provide information requested) tasted the pasta, which samples did they prefer and why?

1.  
Gender \_\_\_\_\_  
Age \_\_\_\_\_  
Favorite sample \_\_\_\_\_  
Reasons \_\_\_\_\_

2.  
Gender \_\_\_\_\_  
Age \_\_\_\_\_  
Favorite sample \_\_\_\_\_  
Reasons \_\_\_\_\_

3.  
Gender \_\_\_\_\_  
Age \_\_\_\_\_  
Favorite sample \_\_\_\_\_  
Reasons \_\_\_\_\_

Other Comments or Suggestions:

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_





# Conclusions

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- ❑ Optimum water content = 40%
  - ❑ Optimum carrageenan content = 2 – 2.9%
  - ❑ Maximum peanut flour level = 50%
  - ❑ Moisture of dry pasta should be 8%.
  - ❑ Color becomes darker with increasing peanut flour level and increasing drying temperature.
  - ❑ Consumers generally approved of peanut pasta.
1. Howard, B. M. and Y.-C. Hung. 2010. Formulation of pasta noodles made with peanut flour. *Peanut Science* 37:95-99.
  2. Howard, B. M., Y.-C. Hung and K. McWatters. 2011. Analysis of ingredient functionality and formulation optimization of pasta supplemented with peanut flour. *Journal of Food Sci.* 76(1):E40-E47.



# Peanut drink/beverage

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- ❑ **Instant beverage powders** are convenient mixtures of dry ingredients that can be quickly reconstituted to refreshing or nutritious beverages upon addition of water or milk with minimal stirring.
- ❑ **Previous Research on Instant Beverages:**
  - Green tea
  - Soy milk
  - Coffee
  - Fruit and vegetable juice
  - Cocoa beverages



# Background

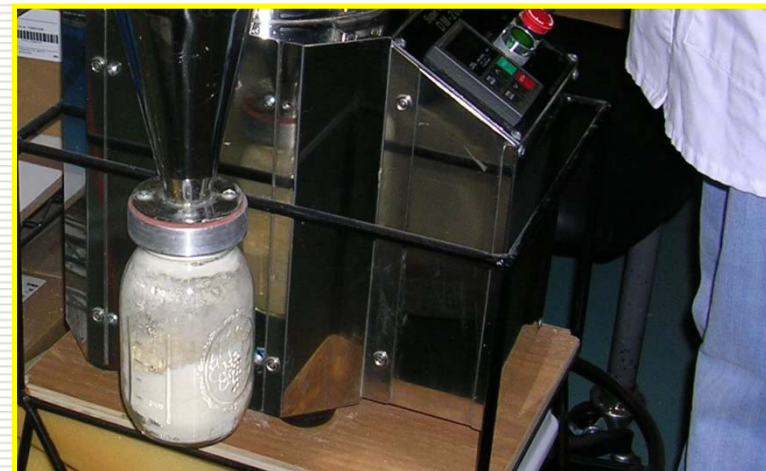
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- Peanut flour as a beverage ingredient:
  - Small particle size
  - Water soluble
  - Instead of peanut butter (traditional shake ingredient), partially defatted peanut flour can be used as a reduced-fat alternative.
  - Since peanut flour is free-flowing and non-sticky, it can be easily mixed with other food ingredient powders; this method can allow manufacturers to create an “instant” beverage powder solely from dry ingredients, eliminating the need to subject a liquid version to drying processes.



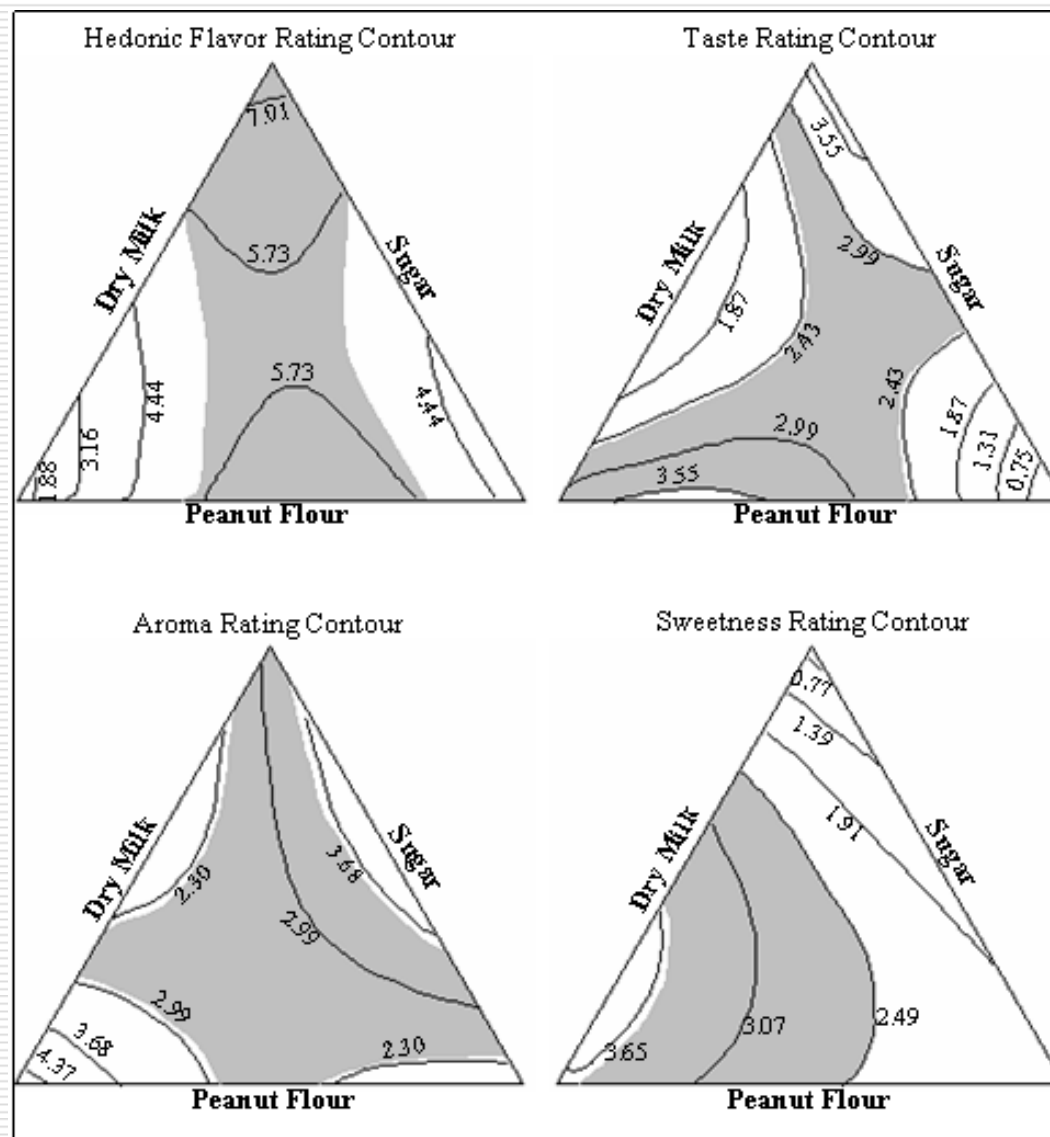
# Attrition milling of peanut flour

- ❑ Microparticulation, particle to particle milling for fine Powders



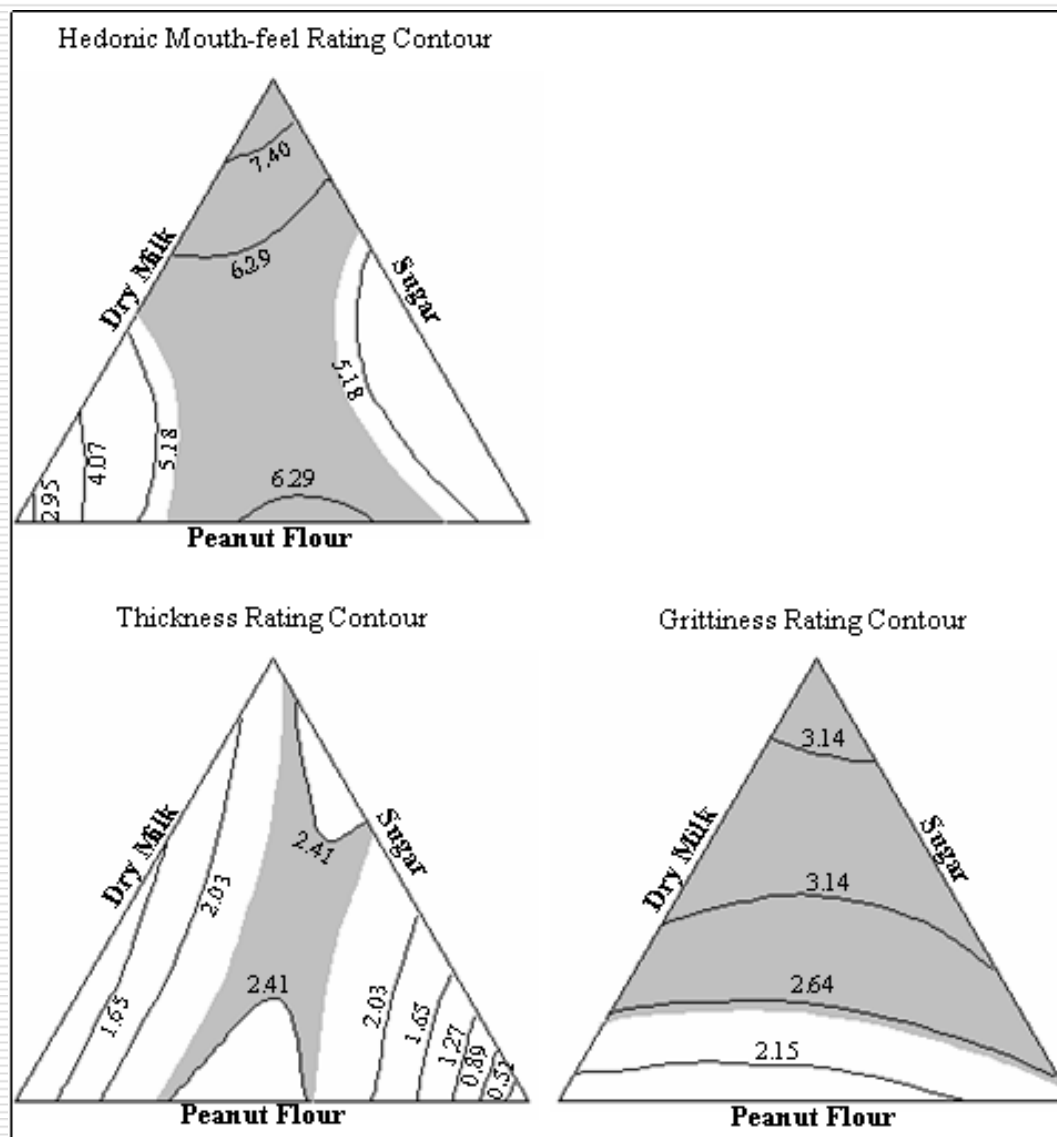
# Results on flavor

FLAVOR



# Results on mouthfeel

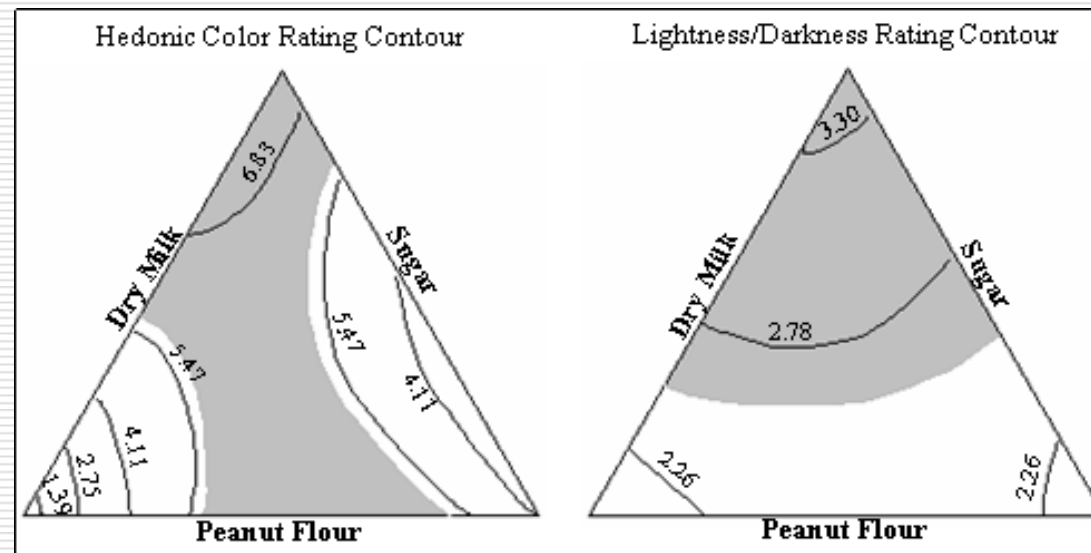
## MOUTH-FEEL





# Results on color

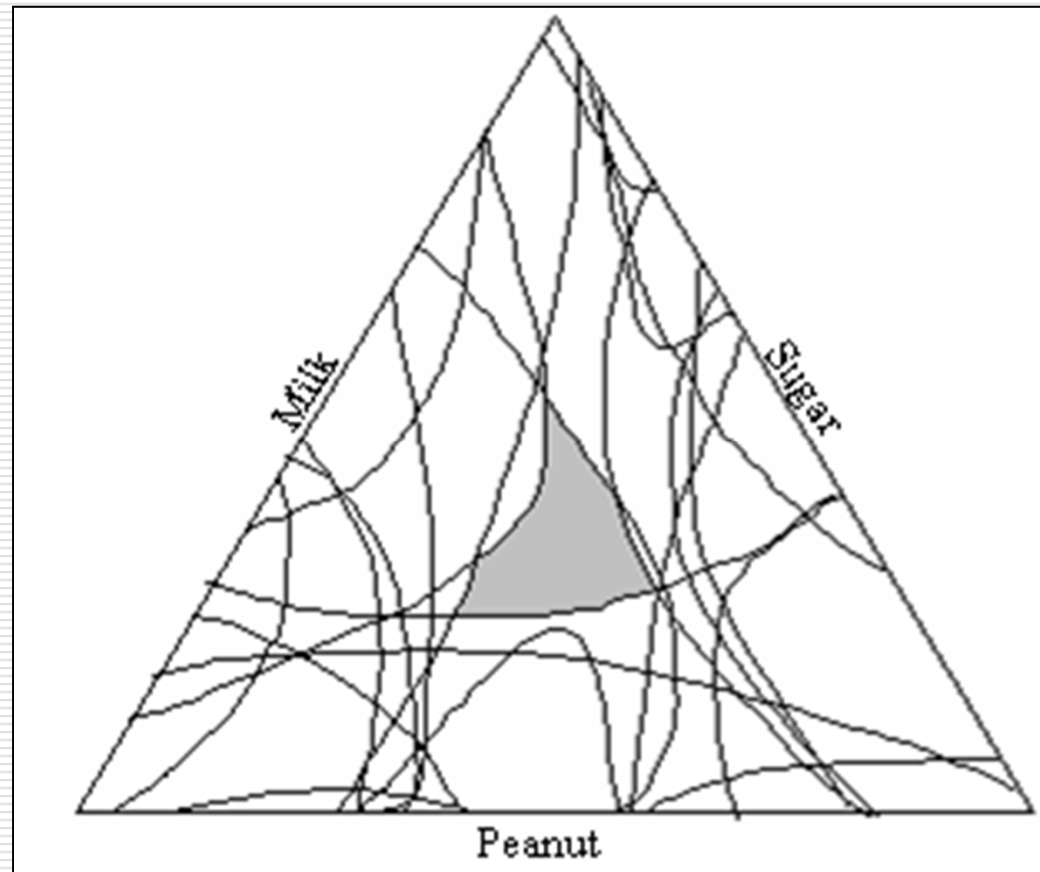
COLOR



# Conclusions

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COMBINED  
PROPERTY  
OVERLAP –  
INDICATING  
OPTIMUM  
FORMULATION  
RANGE



# Conclusions on peanut beverage

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- ❑ Silicon dioxide anti-caking agent was shown to reduce sticking of peanut flour inside a mill
- ❑ Optimum formulation for consumer acceptability of peanut beverage was determined to be 1/3 peanut flour, 1/3 granulated sugar, and 1/3 dry milk
- ❑ Fine-milling was a successful method for eliminating grittiness in the instant peanut beverage.

1. Howard, B. M., Y.-C. Hung and K. McWatters. 2010. Analysis of ingredient functionality and formulation optimization of an instant peanut beverage mix. J. Food Sci. 75:S8-S19.



# Peanut pancake instant mix

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Measured amount of Ingredients



All purpose flour

Light roasted partially defatted peanut flour (12% fat & 28% fat)

Whole egg powder

Milk powder

Salt and Sugar

Baking powder and Baking soda



Mix all ingredients together for 2min with a wire whisk



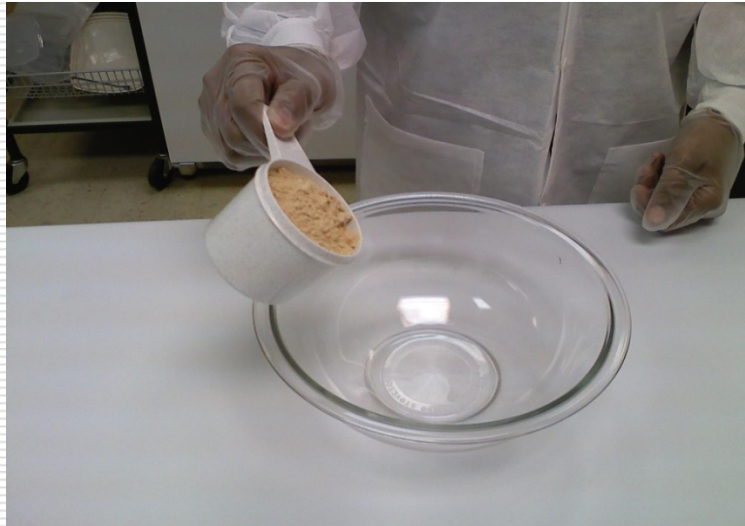
Peanut Pancake Instant Mix



# Pancake Preparation Steps

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Measuring



Adding Water & Oil



## Mixing



## Cooking



## Peanut Pancakes





# Conclusions

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The incorporation of peanut flour in the pancake formulation was found to improve the physicochemical properties of the product

The developed peanut pancake instant mix has shown promise as a convenient and functional breakfast food item to replace regular wheat pancake mix

1. Yemmireddy, V.K., S. Chintagari, and Y.-C. Hung. 2013. Physico-chemical properties of peanut pancakes made from an instant dry mix containing different levels of peanut (*Arachis hypogaea*) flour. *Peanut Science* 40:142-148.



# Peanut ice cream instant mix

## Ice Cream

US market **\$10 billion** (Market Line, 2010)

Production **1.53 billion gallons** per year (USDA-NASS, 2011)

## Top 5 flavors:

1. Vanilla
2. Chocolate
3. Cookie n' Cream
4. Strawberry
5. Chocolate chip mint



Photo courtesy of fanpop.com

## Basic Ingredients

Milk fat  
Milk solids not fat  
Sugar  
Stabilizers/Emulsifiers  
Water

Can we improve the nutritional quality with an added variety?



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# Peanut ice cream



Measure  
Dry  
Ingredients



Sifting Milk  
Powder



Mixing Dry  
Ingredients



Stir Dry  
Ingredients



Add Peanut  
Flour & Milk  
Powder to  
Water



Add Solution  
into other  
Dry Mix



Stir Solution



Put in Ice  
Cream  
Maker



# Conclusions

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- ❑ A formulation of peanut ice cream instant mix has been developed successfully
- ❑ Quality of peanut ice creams was comparable to the control
- ❑ Fat content and degree of roasting affect the physical properties of ice cream
- ❑ Creaminess of the peanut ice cream was comparable to the control



# Peanut flour commercial examples



Bell Plantation  
Powdered peanut butter



Golden Peanut Co.  
12% fat, 50% protein  
light roasted peanut flour



Golden Peanut Co.  
12% fat, organic peanut flour



Peanut Hottie  
Instant hot beverage





# Peanut oil

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- ❑ High smoke point, making it suitable for deep-frying operations
- ❑ Low oil absorption during frying
- ❑ For high oleic peanut oil, it is very stable to oxidation



A boneless breast of chicken ----, pressure cooked  
in 100% refined peanut oil -----.





# Other opportunity

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